

FITNIR's Next Generation Process Analyzers for Kraft Mill Optimization

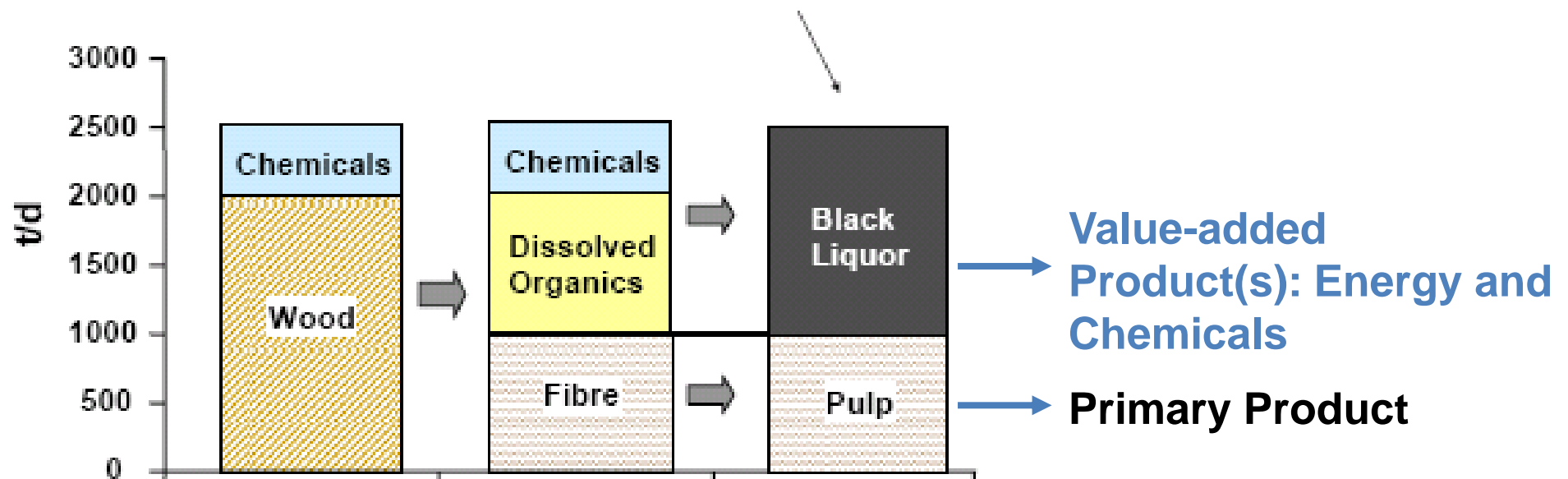
Thanh Trung – FITNIR Analyzers Inc.

2020-11-04

Kraft Mill: Importance of Chemical Measurements

A 1000 t/d Kraft Pulp Mill

Produces 1500 t/d BL d.s.

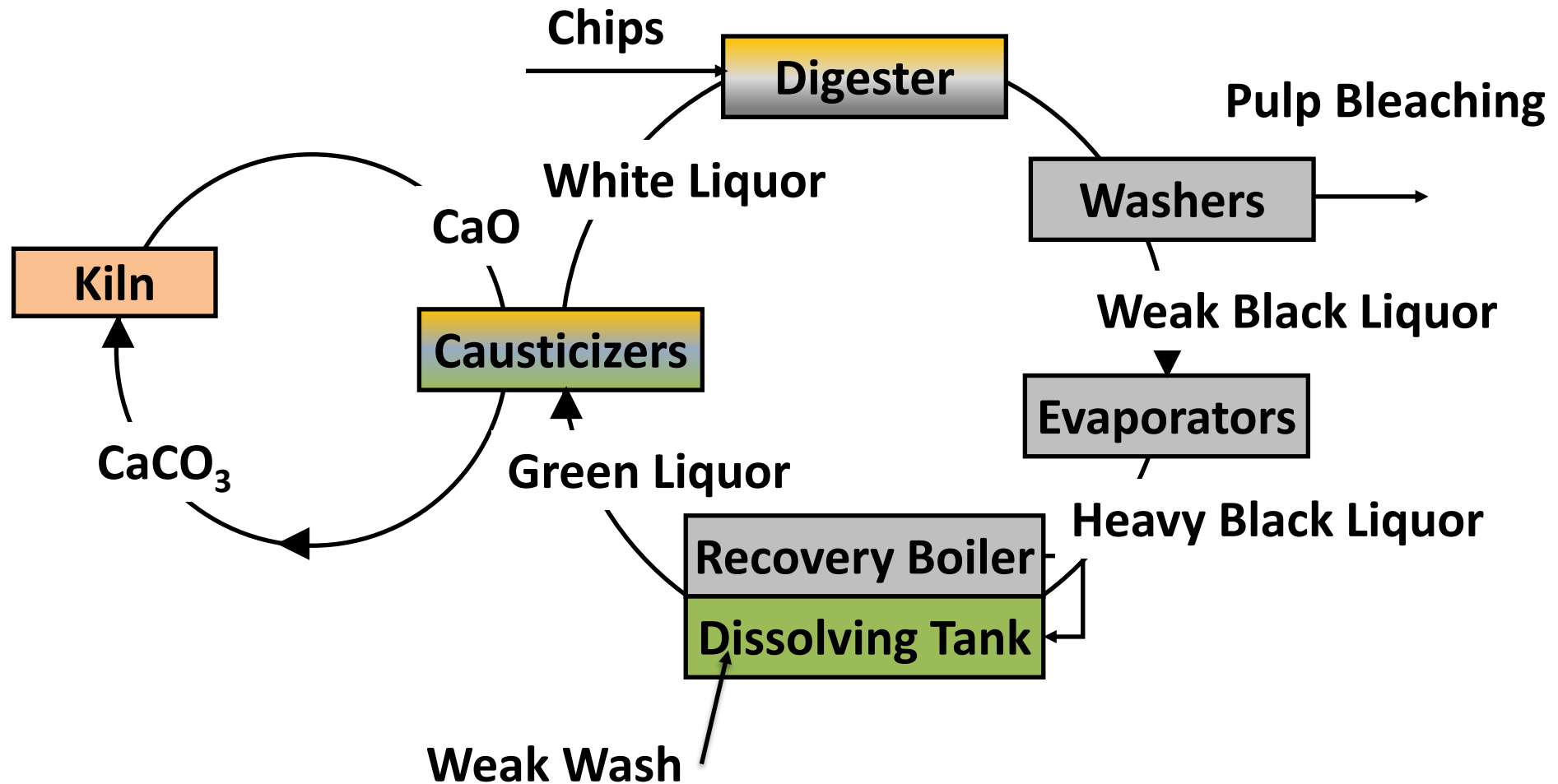


Courtesy of H. Tran

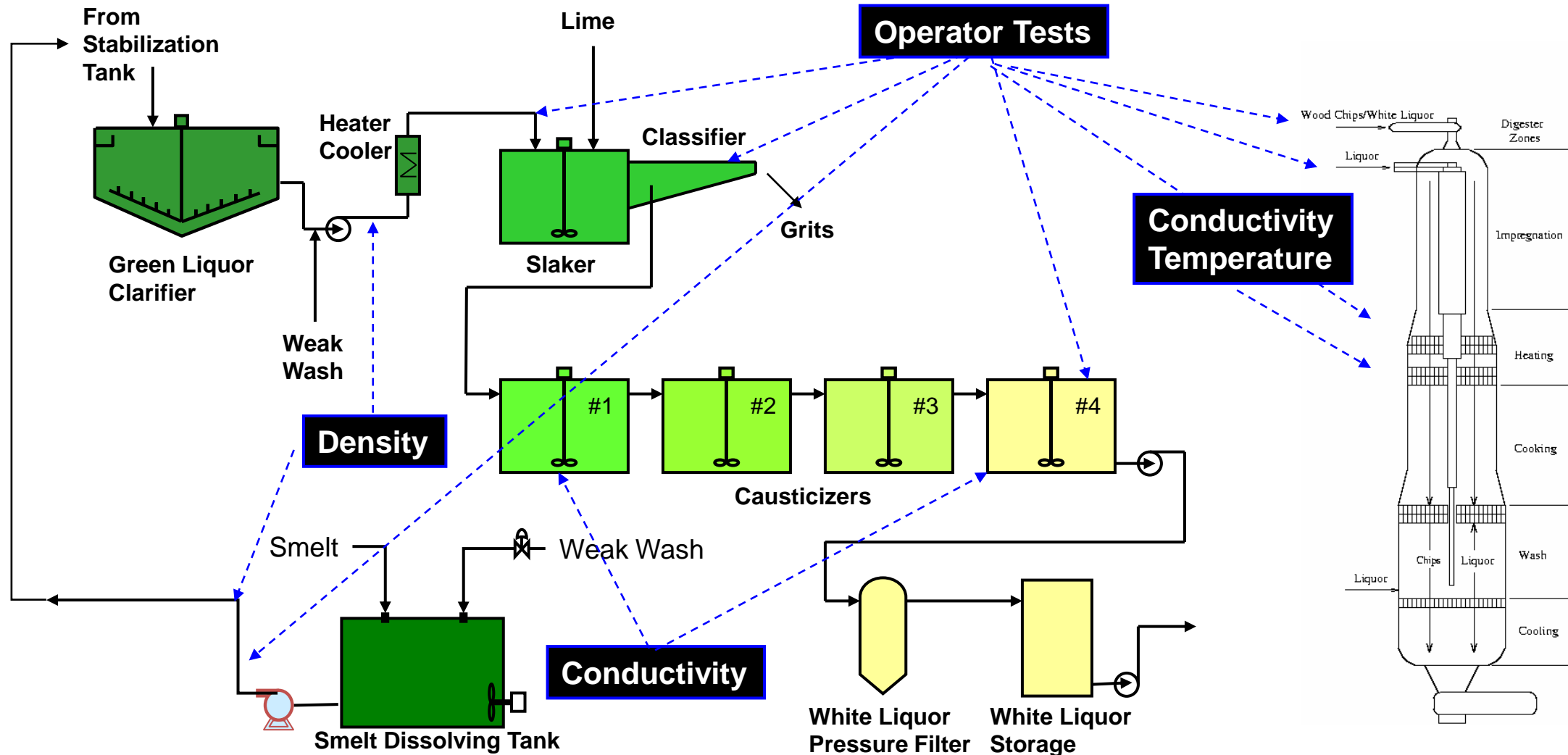
Needs of Mills: Variable Cost Reduction

- **Five main components to variable costs:**
 - Fiber
 - Chemicals
 - Energy
 - Labour
 - Maintenance/Material
- **Need to reduce internal costs to become more competitive**
 - Continuous unit operational improvements
 - Improve operations and profits

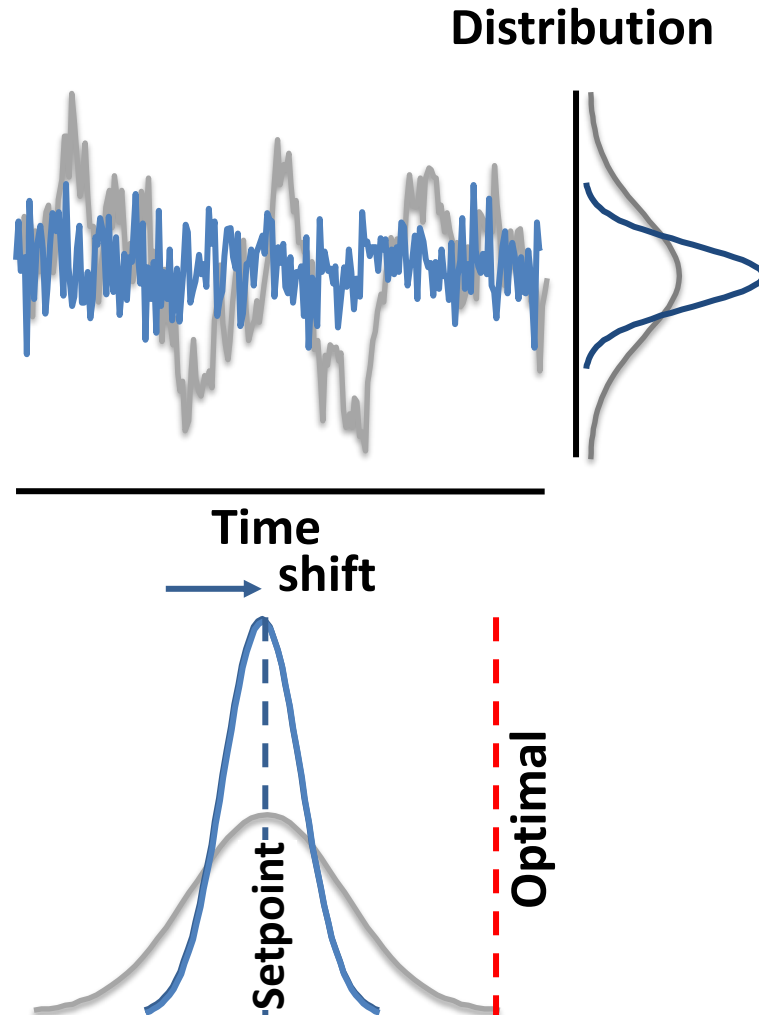
Unit Areas of Focus to Improve Efficiency



Conventional Tests Lacking Specificity/Accuracy



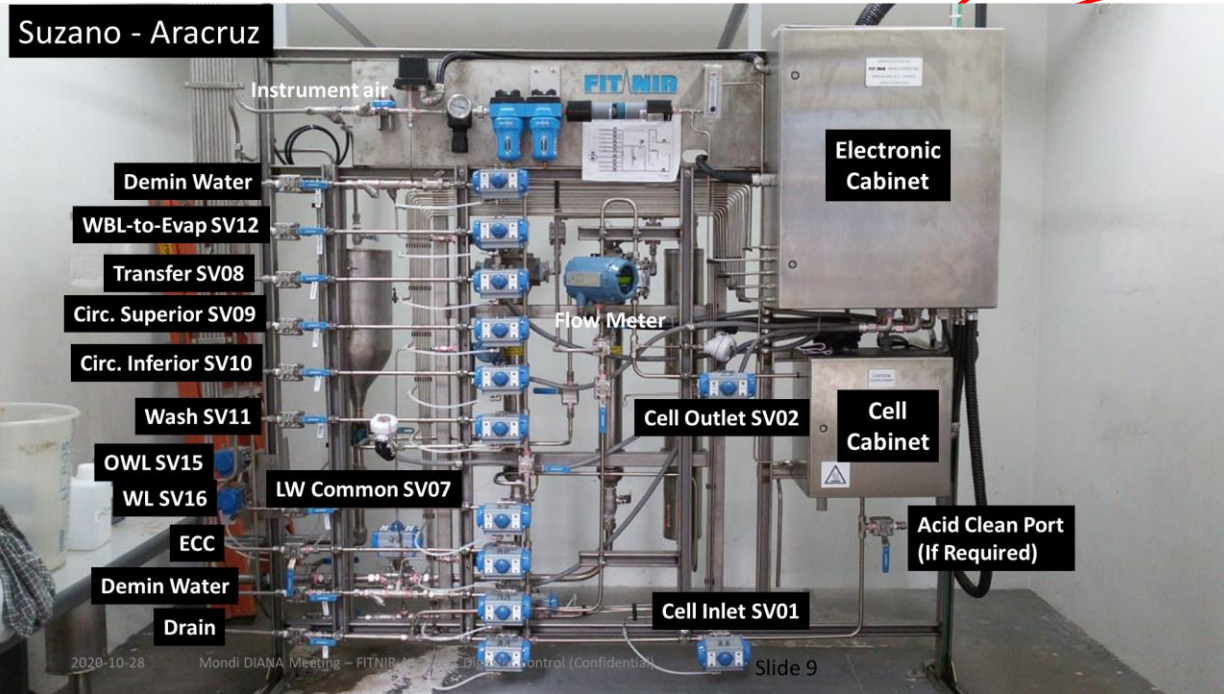
Process Control and Optimization



- Use measurements to “optimize” the operation (terms of costs strategies)
 - Reduce variability
 - Run closer to constraints
 - Improved product quality and uniformity
 - Reduced usage of chemical, energy and raw materials
 - Increased productivity
- Require new technologies, sensors and control:
 - Beyond traditional techniques

Advanced Molecular Spectroscopy

Fibre optic cables 300m



- **Spectrometer**
 - Measures molecular absorption
 - Optical system with NIR fiberoptics
 - Accommodate upto 8 sample stations
- **Sampling station**
 - Located process area
 - Multiple streams capability (6)
- **Self flushing after each analysis**
- **Self zeroing hourly**

Field Sampling Station (FSS)

Spectrometer (SRS)

OKI Pulp and Paper, Indonesia: Recaust Installation



FSS-1



SRS-1



SRS-2



FSS-6



FSS-2



FSS-3



FSS-4



FSS-5

FITNIR Applications with Document Savings

50% to 60% Reduction in Process variability

Recovery Boiler: Energy and Chemical Savings

\$500K to \$1.2M/yr.

Recausticizing: Energy and Chemical Savings

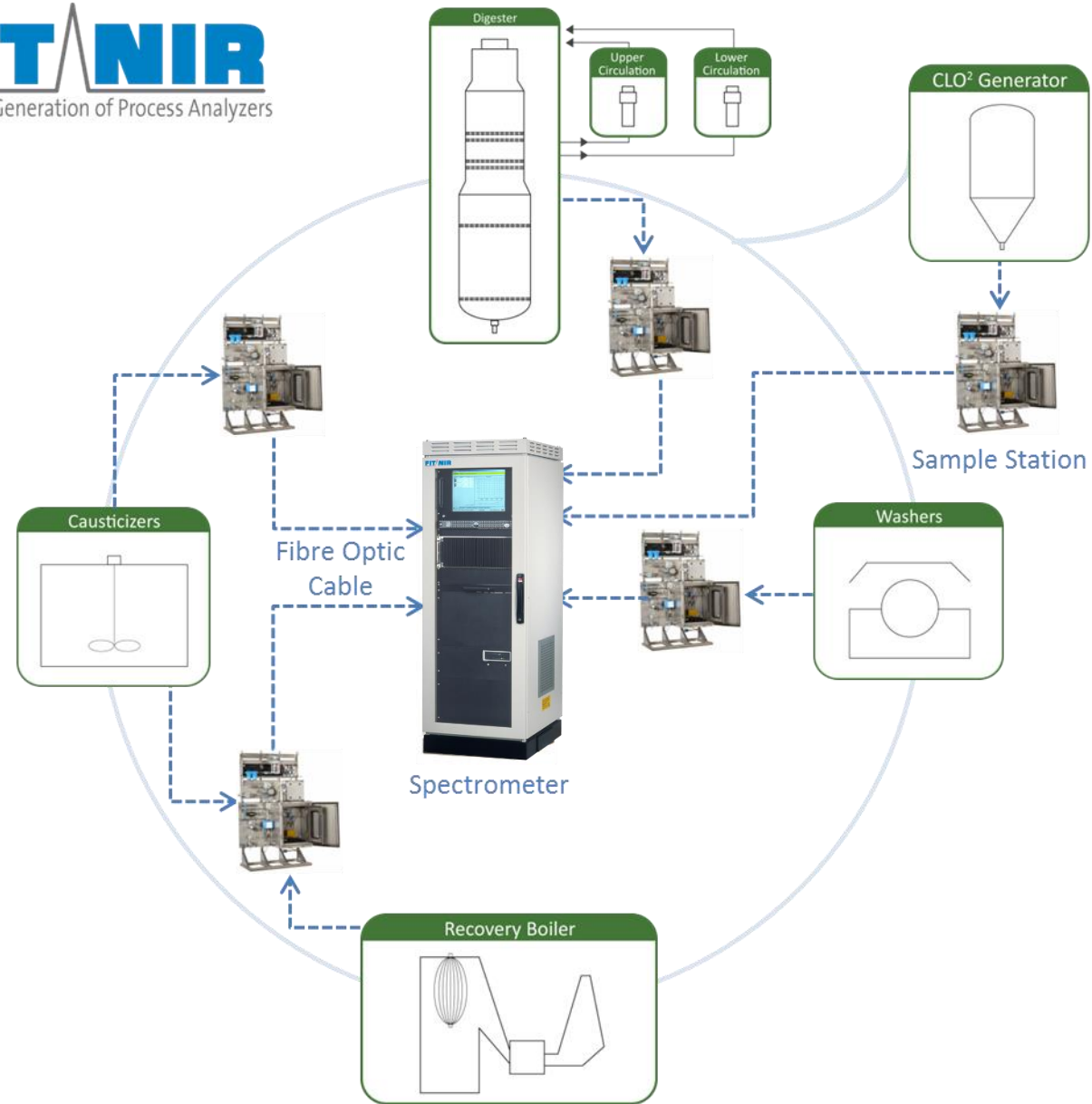
\$500K to \$1.2M/yr.

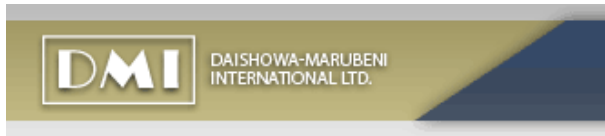
Digester: Improved kappa and Production Rate

\$4.5M/yr.

ClO₂ Gen.: Improved Efficiency

\$500K to \$1.1M/yr





Domtar



Tembec



Weyerhaeuser



West Fraser





The Next Generation of Process Analyzers

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